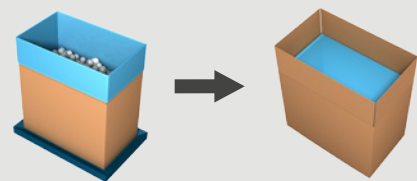


## BAG DECUFFER FOLDER DF-11

The DF-11 automatically decuffs, regussets and closes the bag by folding.



COMBINE WITH  
**THE CASE  
CLOSER**

### Protect your product

- The DF-11 guarantees a **perfect bag overlap folding** to avoid contact between the product and the carton.
- **Reclosable.**

### Maximize your productivity

- Up to **15 cases / minute.**
- **Quick format change.**

# TECHNICAL SPECIFICATIONS DF-11

## Perfectly controlled bag overlap folding

- Decuffing before folding.
- Regussetting and bi-directional folding ensures perfect bag closing and avoids contact between product and carton.

## High speed

- Heavy duty roller conveyor and stopper system for high speed case transfer of filled boxes.

## Equipped with colour touch panel for easy operation

## Hygienic design, easy to clean



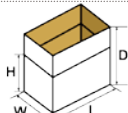


Decuffing hooks

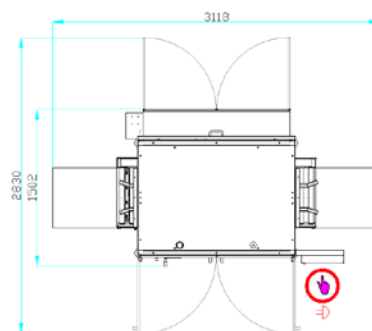


The gusset plates regusset the film



Front film folder

CONTAINER SPECIFICATIONS (For other dimensions, please contact Pattyn)	
Type	Cases, trays, boxes, crates
Range (L x W // D) mm	Min. 300 (L) x 200 (W) x 130 (H) * Max. 650 (L) x 410 (W) // 650 (D)
	Outside dimensions
* 130 mm < H < 190 mm	Small adaptations required
* H < 130 mm	Box lift is necessary, reduce of output
* W > 330 mm and 155 < H < 190	Small adaptations required
* W > 330 mm and H < 155 mm	Box lift is necessary, reduce of output
FILM SPECIFICATIONS	
Type	PE (LDPE, HDPE)
Thickness	As from 10 µm
	X = L+15 Y = (W+45) / 2 140 ≤ Q ≤ 180 mm
	
OUTPUT AND CONSUMPTION	
Output	Standard 12 c/min, up to 15 c/min Standard 10 c/min, up to 13 c/min for SL
Installed power	2 kW
Voltage	3 x 400 V + N + E / 50 Hz
Air supply	6 bar / 1/2" min
Air consumption	20 NI / cycle
Weight	750 kg
OPTIONS (More options are available, please contact Pattyn)	
DF-11 Max for larger cases	Min. 400 (L) x 250 (W) x 190 (H) Max. 800 (L) x 500 (W) // 650 (D)
Output DF-11 Max	Up to 8 cases/minute
DF-11 with second integrated folding station	Up to 20 cases/minute
Fast machine	Speed above 12 to 15 cases/minute
Decuffer control on regussetting bars for film detection	
Access point for remote support	



Machine height 2064 mm

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Turnkey solutions for industrial packaging.