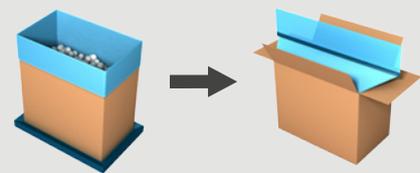


## BAG DECUFFER SEALER DS-11

The DS-11 automatically decuffs, stretches and heat seals the bag.



COMBINE WITH  
**THE CASE  
CLOSER**

### Protect your product

- The DS-11 guarantees a **perfect seal**.
- Tamper evident.

### Maximize your productivity

- Up to **15 cases/minute**.
- Quick format change.



Watch our videos  
at [pattyn.com](https://pattyn.com)

# TECHNICAL SPECIFICATIONS DS-11

## Perfect seal

- Stretching avoids wrinkles before sealing.
- Impulse heat sealing from both sides.
- Optional decuffer control for film detection.

## High speed

- Heavy duty roller conveyor and stopper system for high speed case transfer of filled cases.
- Air evacuation before sealing.

## Equipped with colour touch panel for easy operation

## Hygienic design, easy to clean



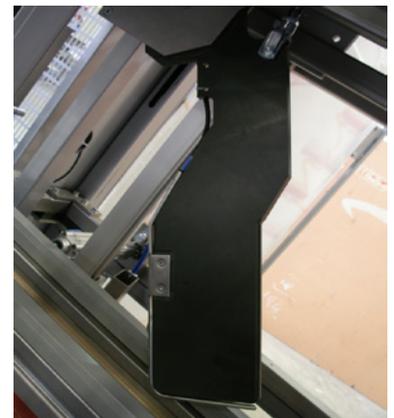
Mechanical bag decuffing



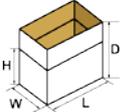
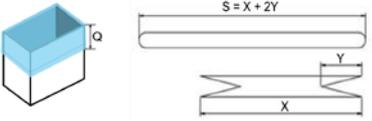
Decuffing finger

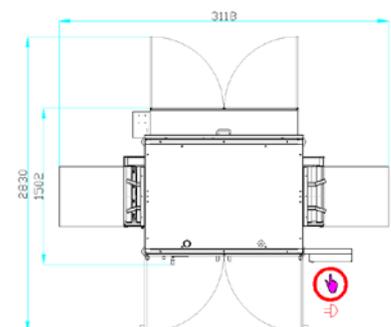


Bag leakproof sealing



Stretcher plate with decuffer control

CONTAINER SPECIFICATIONS (For other dimensions, please contact Pattyn)	
Type	Cases, boxes, trays
Range (L x W x H // D) mm	Min. 300 (L) x 200 (W) x 130 (H)* Max. 600 (L) x 410 (W) // 650 (D)
	Outside dimensions
* 130 mm < H < 190 mm	Small adaptations required
* H < 130 mm	Box lift is necessary, reduce of output
* W > 330 mm and 155 < H < 190	Small adaptations required
* W > 330 mm and H < 155 mm	Box lift is necessary, reduce of output
FILM SPECIFICATIONS	
Type	PE (LDPE, HDPE)
Thickness	As from 10 µm
	X = L + 15 Y = (W + 45) / 2 S = max 1080 mm L + W + 40 ≤ S ≤ L + W + 90 140 ≤ Q ≤ 180 mm
OUTPUT AND CONSUMPTION	
Output	Standard 12 c/min, up to 15 c/min Standard 10 c/min, up to 13 c/min for SL
Installed power	5 kW
Voltage	3 x 400 V + N + E / 50 Hz
Air supply	6 bar / 1/2" min
Air consumption	30 NI/cycle
Weight	800 kg
OPTIONS (More options are available, please contact Pattyn)	
DS-11 Max for larger cases	Min. 400 (L) x 250 (W) // 190 (H) Max. 800 (L) x 500 (W) // 650 (D)
Output DS-11 Max	Up to 8 cases/minute
DS-11 with second integrated sealing station	Up to 20 cases/minute
Fast machine	Speed above 12 to 15 cases/minute
Box lift	
Decuffer control on stretcher plates for film detection	
Access point for remote support	



Machine height 2670 mm

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Turnkey solutions for industrial packaging.